

Tow-Trust Towbars



Important: Please read General Notes overleaf before fitting

Issue 7

TIVES TVECO DATE 1303 - 333					336 - 406 - 306	
Item	Qty	Description	Item	Qty	Description	
Α	1	Crossmember	E	2	M16 x 55 Bolts & Nyloc Nuts	
В	2	Handed Side Arms	F	8	M12 x 50 Bolts (Grade 10.9) & Nyloc Nuts	
С	2	Spacer Plates	G	8	M12 x 40 Bolts (Grade 10.9) & Nyloc Nuts	
D	8	12 x 40 Flat Washers	Н	24	12 x 25 Flat Washers	
			J	4	M10 x 50 Bolts & Nyloc Nuts	

10 x 25 Flat Washers

TOWBAR INSTALLATION:

- **1.** Locate four Towbar mounting points in each chassis member.
- 2. Using Item F with Item H and Item D fix each correct side arm (Item B) and spacer plate (Item C) to each correct chassis member.
- 3. Using Item **G** with Item **H** fix Item **A** between each side arm. (See sketch for settings)

TIVES IVECO DAILY 305 - 355

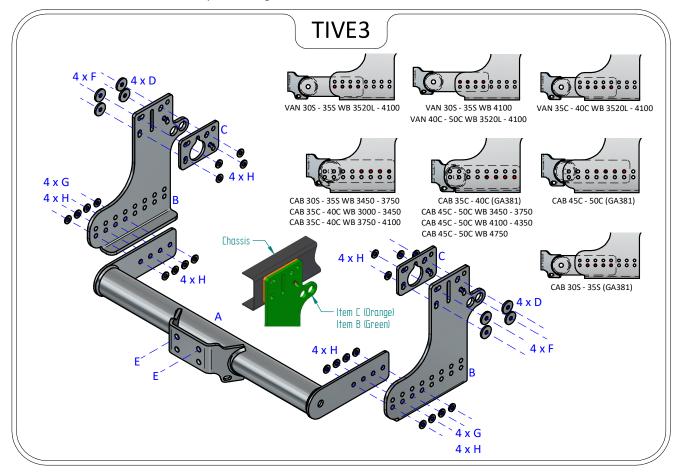
- **4.** Fully tighten all fixings ensuring the Towbar is rigid square and secure.
- 5. Using Item E fix desired Towball to Item A and fully tighten.

Note:

Recommend the use of our PRO-TOW range. These are all rated at 21kN and cover all vehicle variants.

6. On vehicles with the rear tubular crossmember between the chassis: Remove all four M10 fixings from each chassis and drill the rearmost two holes on each side to 13mm.

Re-fit the stiffener along with Items **B** and Items **C** using Items **F**. Use Item **J** with Item **K** at the forward-most holes of the crossmember, these will pass through the vertical central slot in the side arm.



Note:

- 1. Recommended Torque Setting for M12 Grade 10.9 -130 Nm. (For other Torque Settings see notes overleaf.)
- 2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.